

Decentralized innovative treatment of ammonium-rich urban wastewater

Lab scale activities



POLITECNICO
MILANO 1863

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Politecnico di Milano

LIFE DeNTreat FINAL EVENT – web meeting

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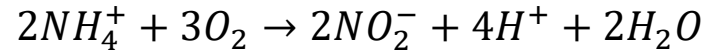


The project has received funding from European Union 's LIFE Programme under Grant Agreement LIFE16 ENV/IT/000345

PN/Anammox process

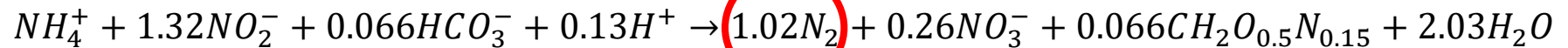
- ✓ Low O₂ consumption
- ✓ No external carbon dosing
- ✓ Lower sludge production

PN - Partial nitrification:

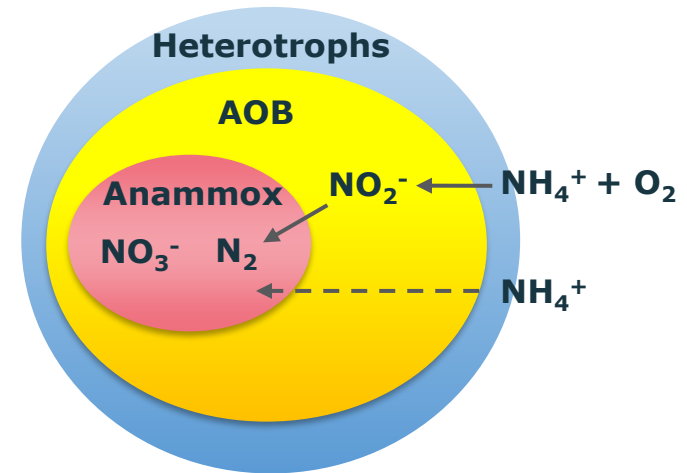
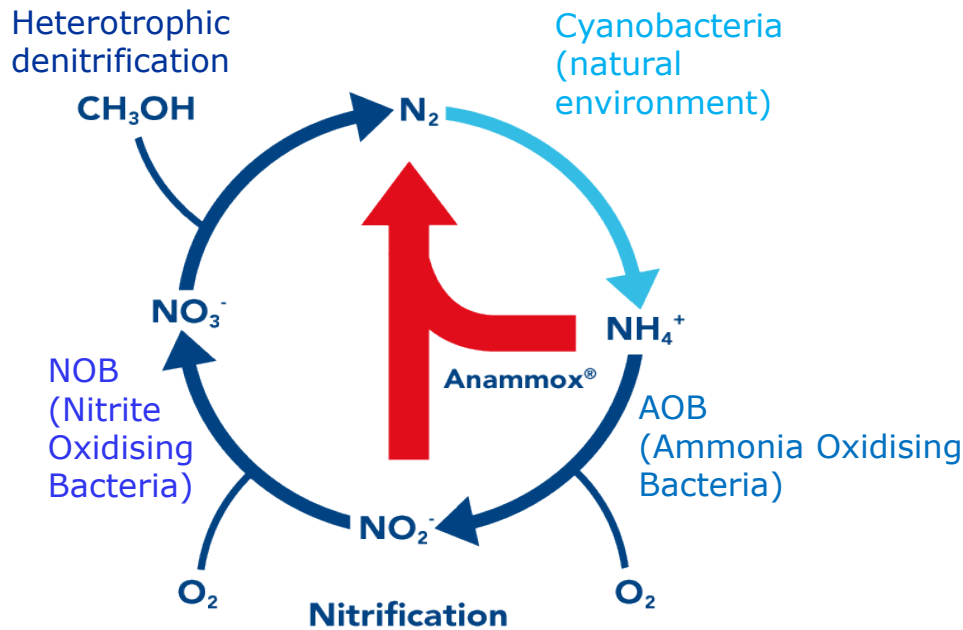


50% of N-NH₄⁺ is converted

A - Anammox:

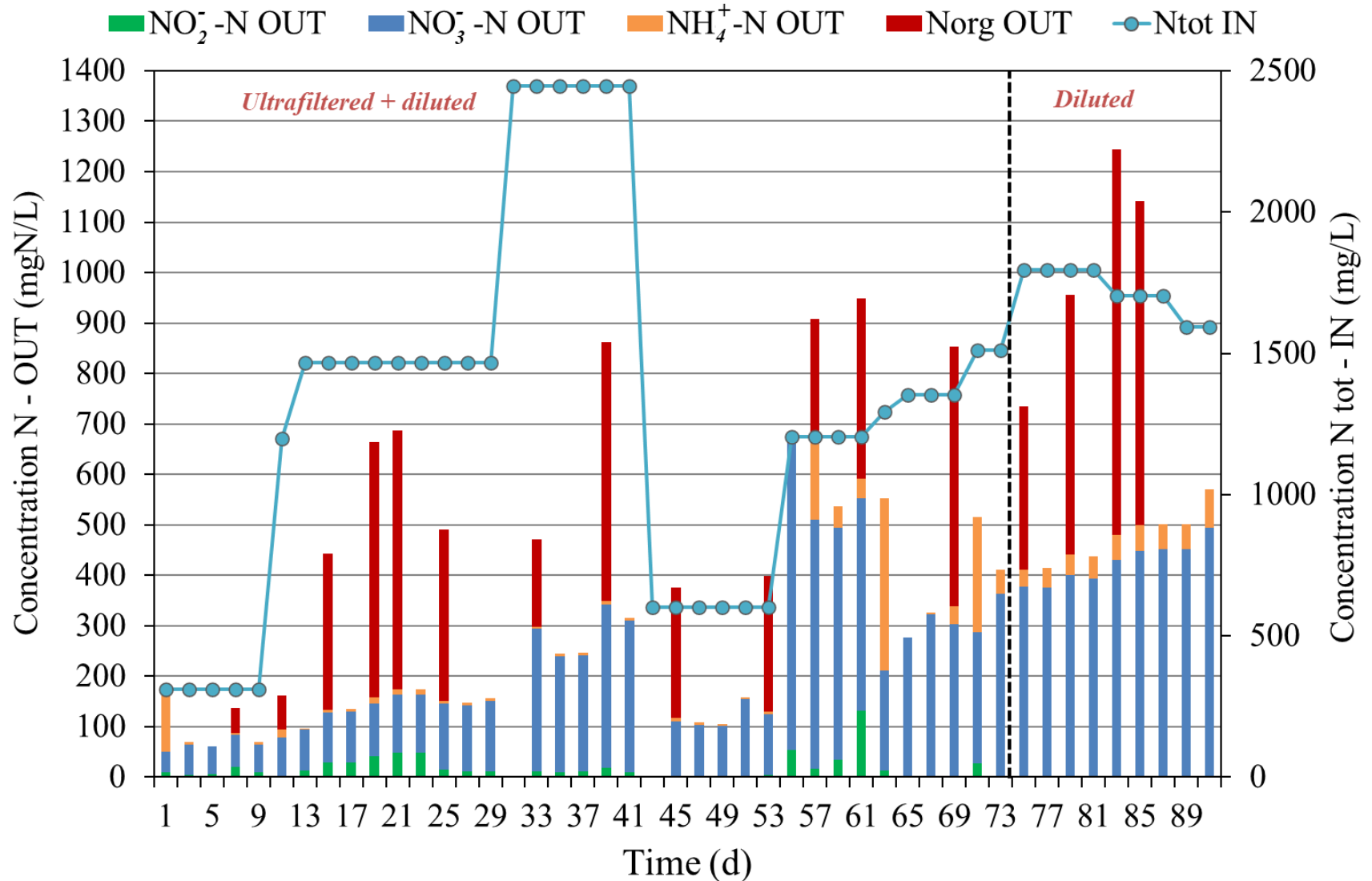


Max conversion efficiency = **88,8%**



GRANULE STRUCTURE

Background from preliminary tests

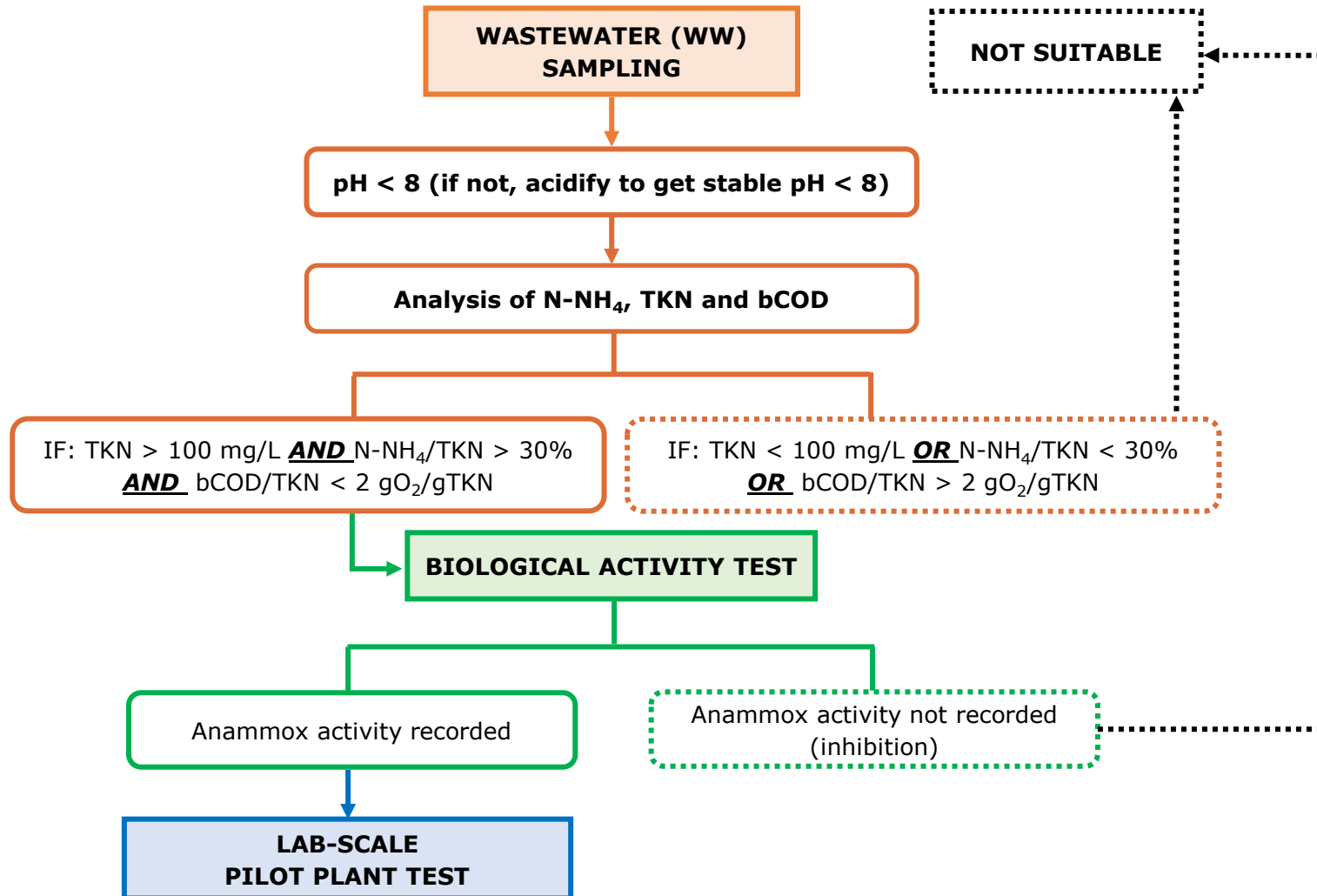


Background from preliminary tests

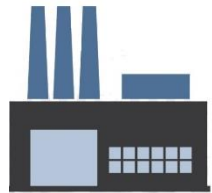
Concentrated DTP wastewaters

- ✘ Low removal rates if raw wastewater is **undiluted** (inhibiting compounds)
- ✘ Low removal rates if **bCOD / TKN > 2** in the wastewater
- ✘ Low removal rates if **NH₄⁺-N / TKN < 30%** in the wastewater
- ✘ At low NH₄⁺-N / TKN ratios, **urea conversion to NH₄⁺-N** should be promoted
- ✘ **Ureolysis** is the kinetically limiting step: slow NH₄⁺-N production → slow down of AOB activity and NOB may develop
- ✓ **Treatability confirmed on equalized effluents**

Criteria of WW suitability for PN/A

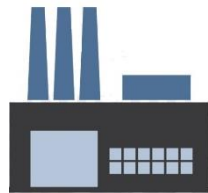


Wastewater samples



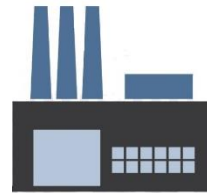
WW 1

**Effluent from
viscose process**



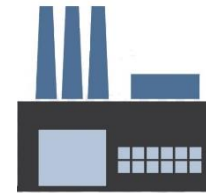
WW 2

Final effluent



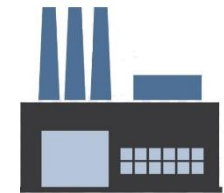
WW 3

Final effluent



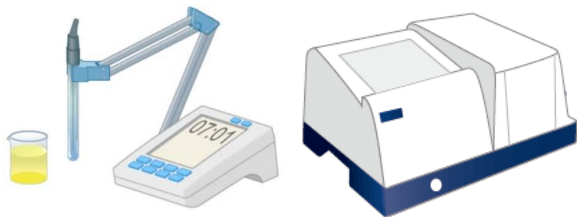
WW 4

**Final effluent
(equalized)**

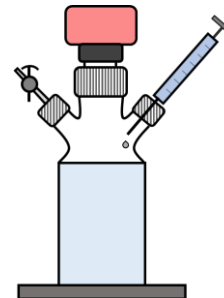


WW 5

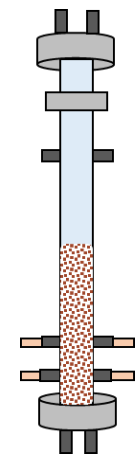
**Final effluent
(equalized)**



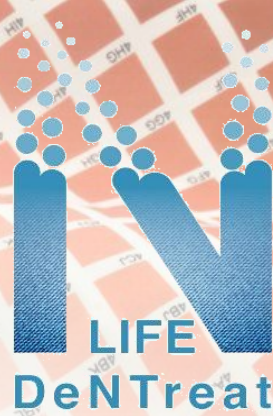
**Physicochemical
characterization**



Manometric batch tests



Lab scale pilot tests



***Physicochemical characterization &
manometric batch tests***

Physicochemical characterization

	WW 1	WW 2	WW 3	WW 4	WW 5	
pH	8.8	8.9	9.2	9.2	7.9	< 8
Conductivity (mS/cm)	1.54	0.30	2.41	2.43	1.00	
COD (mg/L)	380	390	356	971	677	
TN (mg/L)	556	527	238	336	217	
TKN (mg/L)	551	526	224	335	216	> 100 mg/L
NH ₄ -N (mg/L)	41	41	165	17	182	
NO ₃ -N (mg/L)	4.99	1.36	13.8	1.16	0.78	
NO ₂ -N (mg/L)	0	0	0.13	0.27	0	
NH ₄ -N/TKN (%)	7.4	7.8	73.7	5.1	84.3	> 30%
COD/TKN (gO ₂ /gTKN)	0.69	0.74	1.59	2.90	3.13	
PO ₄ -P (mg/L)	97.2	2.5	4.4	4.2	5.8	
TSS (mg/L)	70.0	33.3	NA	200.0	186.7	
VSS (mg/L)	26.7	33.3	NA	NA	170.0	

Manometric batch tests

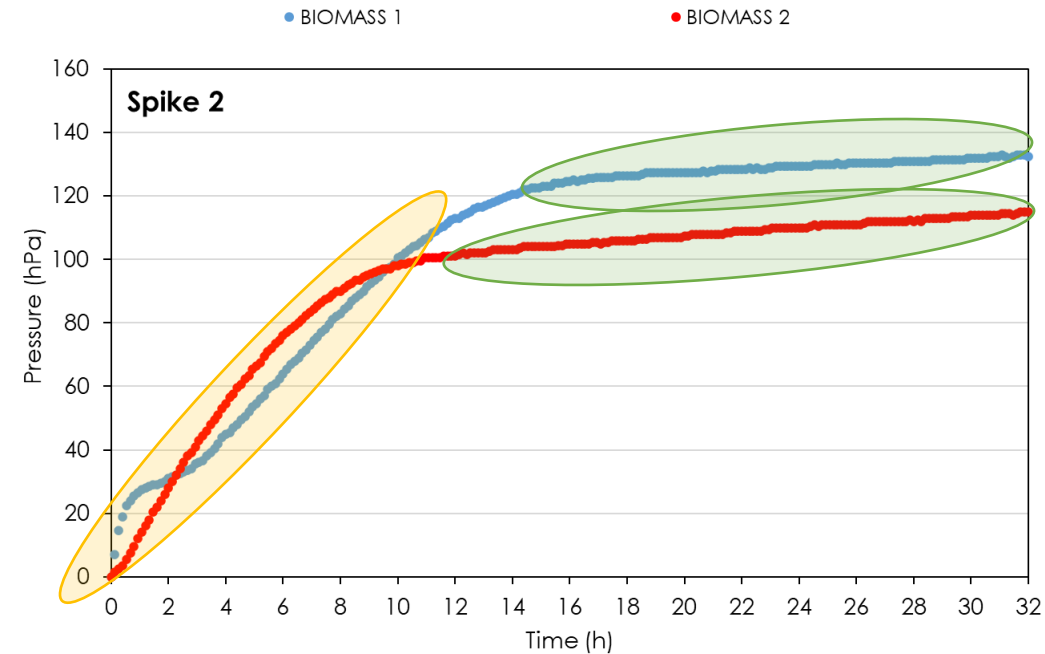
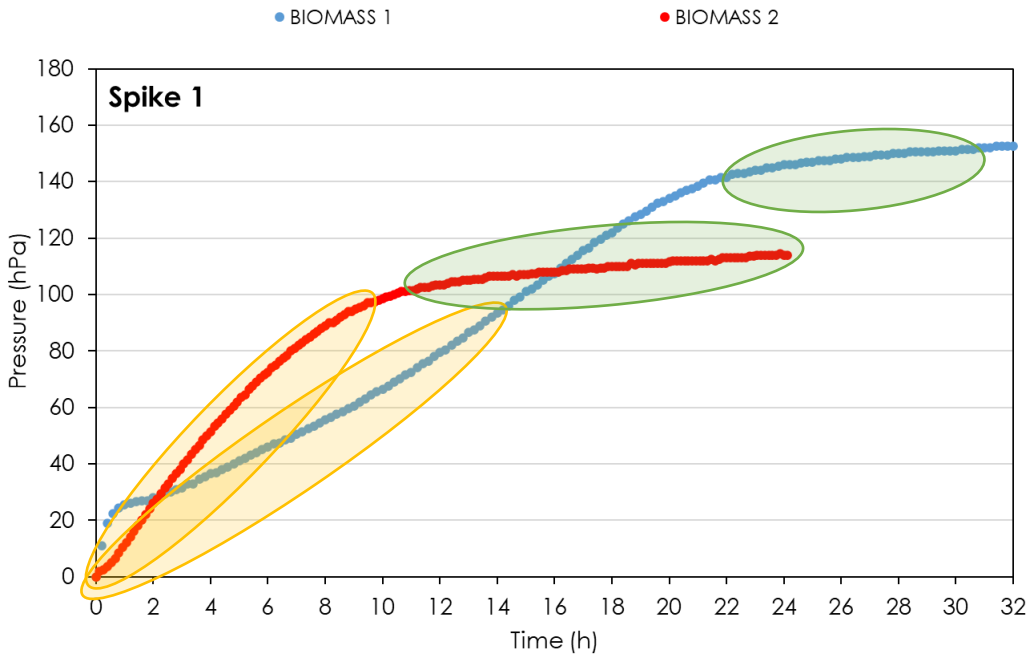
Activity test evaluates the capability and the rate at which the Anammox granules are removing NH_4 and NO_2 from the solution by measuring the pressure increase due to the production of N_2 .

DO = 0,0 ppm



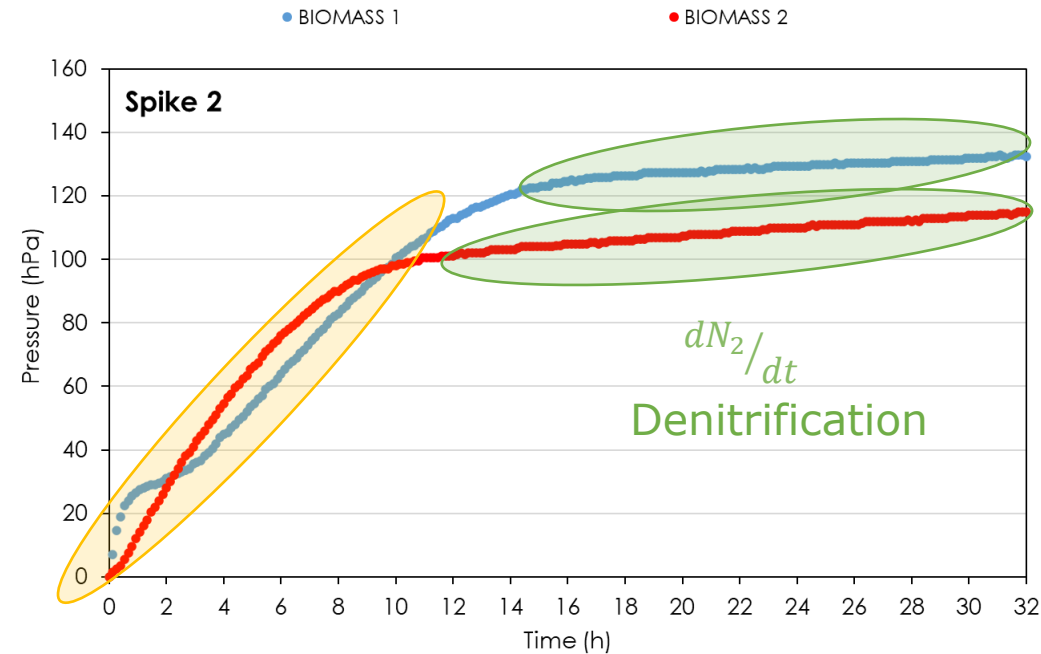
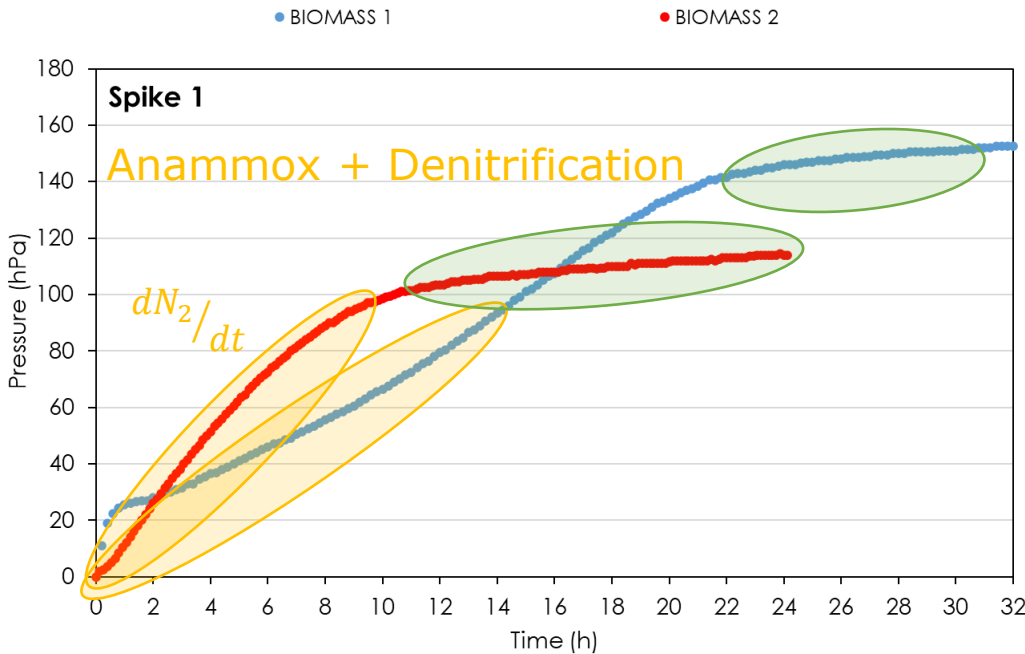
The activity test in presence of a wastewater allows evaluating the ability of Anammox biomass to operate in presence of that specific substrate.

Manometric batch tests



The **steepest** part of the curve is known to be addressable to the activity of both **Anammox and denitrification**, while the **less steep** part can be addressed to the **denitrification** activity only. At the net of the contribution of denitrifiers, it is possible to assess the sole activity of Anammox biomass in controlled conditions.

Manometric batch tests

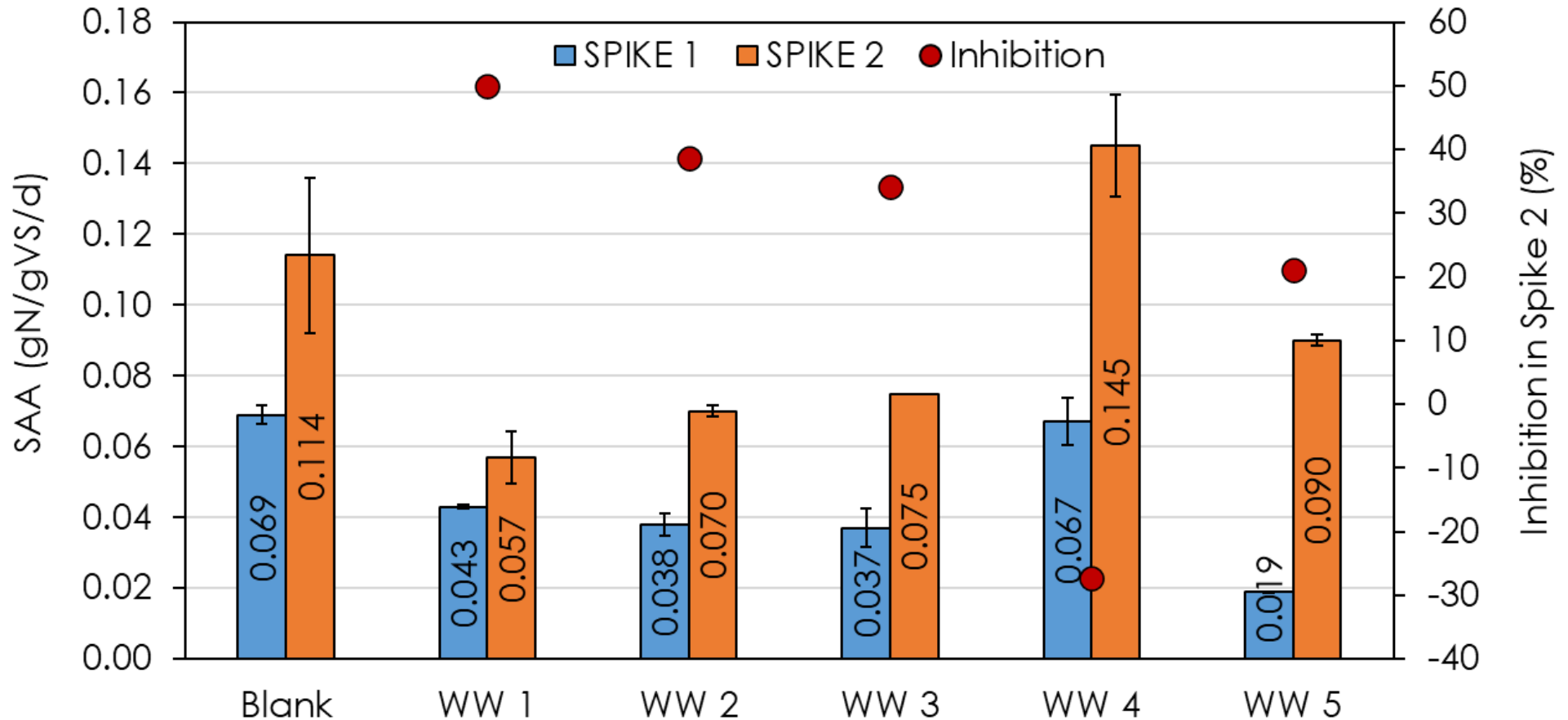


$$n_{N_2}(t) = \frac{P(t) \times V_{HS}}{R \times T}$$

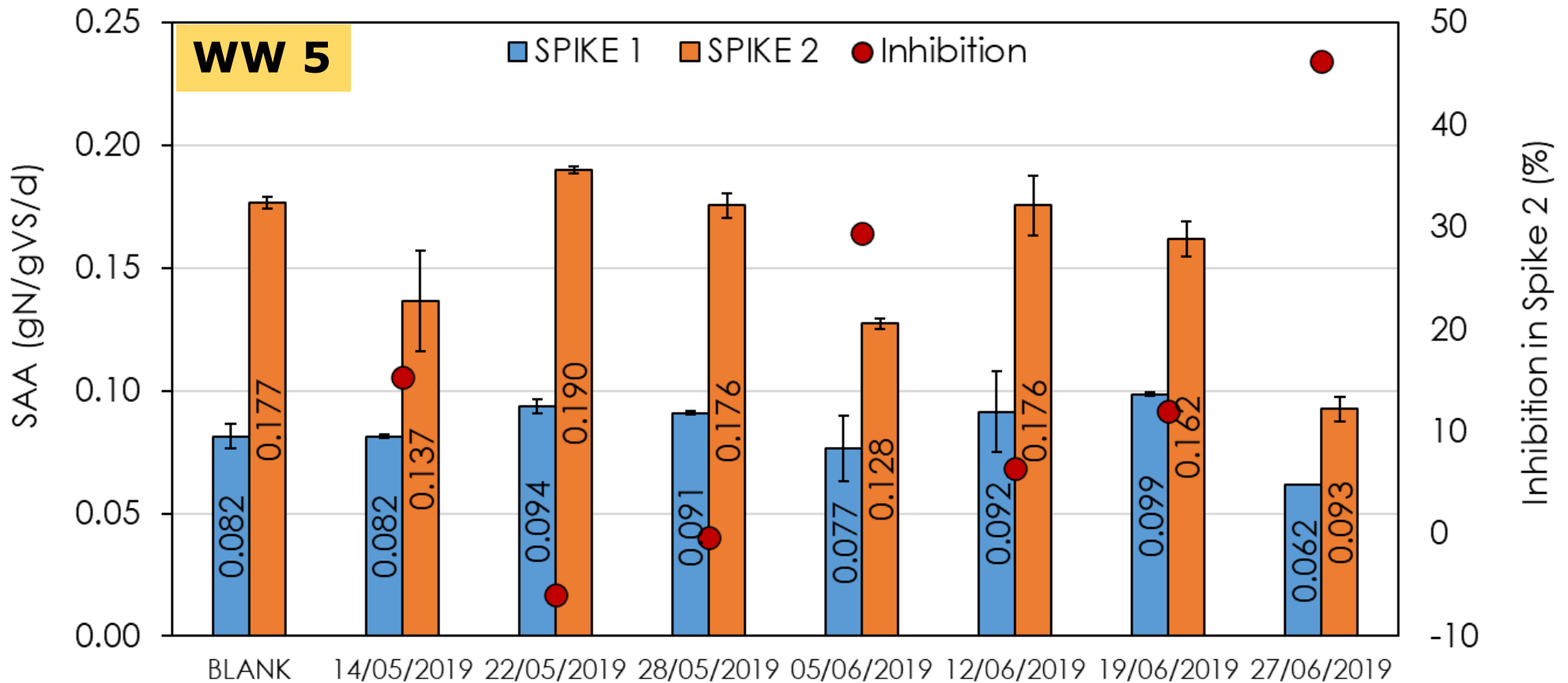
$$\left. \begin{aligned} \left(\frac{dN_2}{dt}\right)_{AMX} &= \left(\frac{dN_2}{dt}\right) - \left(\frac{dN_2}{dt}\right) \end{aligned} \right\}$$

$$SAA = \left(\frac{\left(\frac{dN_2}{dt}\right)_{AMX} \times 1.32 \times 14}{1.02} \times \frac{1}{gVS} \times \frac{24 h}{d} \right) + \left(\frac{\left(\frac{dN_2}{dt}\right)_{AMX} \times 1 \times 14}{1.02} \times \frac{1}{gVS} \times \frac{24 h}{d} \right)$$

Manometric batch tests

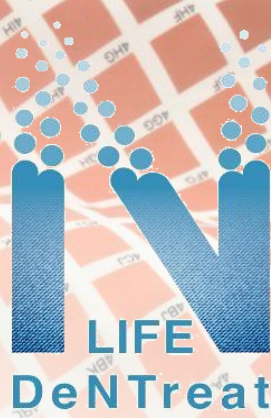


Manometric batch tests



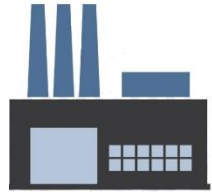
Manometric batch tests – Main results

- ❖ **Initial adaptation** of the biomass to the wastewater **is needed** to increase the SAA.
- ❖ **Inhibition** was always **lower than 50%** with respect to the synthetic solution.
- ❖ Some wastewaters may show a **higher SAA than the synthetic solution**.
- ❖ **WW 4**, in spite of a high concentration of organic nitrogen, could reach a SAA of 0,145 gN/gVS/d.
- ❖ The **quality of the discharge** from the DTP companies **varies in time**: mild to strong inhibiting components could be present in some of the discharges that can significantly reduce the SAA.



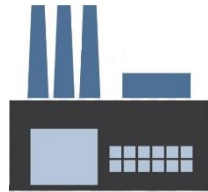
Lab scale pilot tests

Wastewater samples



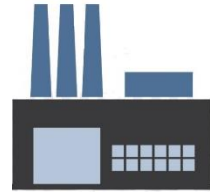
WW 1

**Effluent from
viscose process**



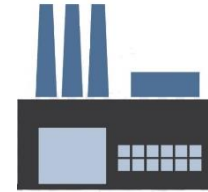
WW 2

Final effluent



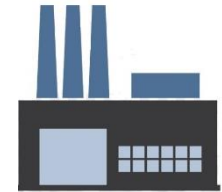
WW 3

Final effluent



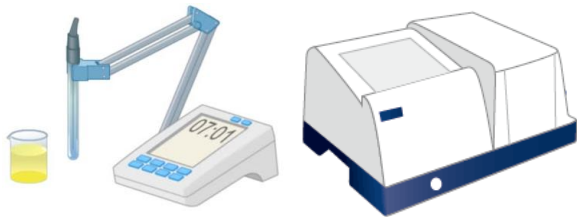
WW 4

**Final effluent
(equalized)**

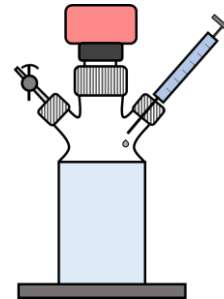


WW 5

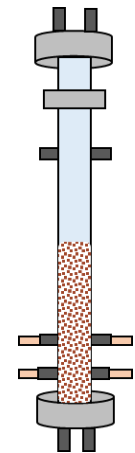
**Final effluent
(equalized)**



**Physicochemical
characterization**

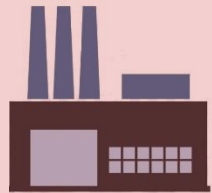


Manometric batch tests



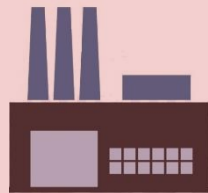
Lab scale pilot tests

Wastewater samples



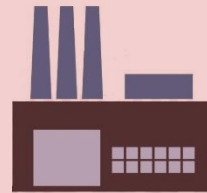
WW 1

**Effluent from
viscose process**



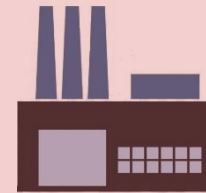
WW 2

Final effluent



WW 3

Final effluent



WW 4

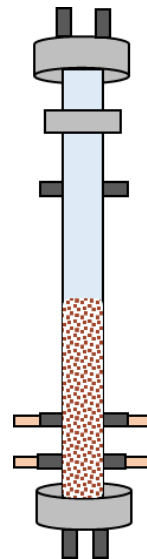
**Final effluent
(equalized)**



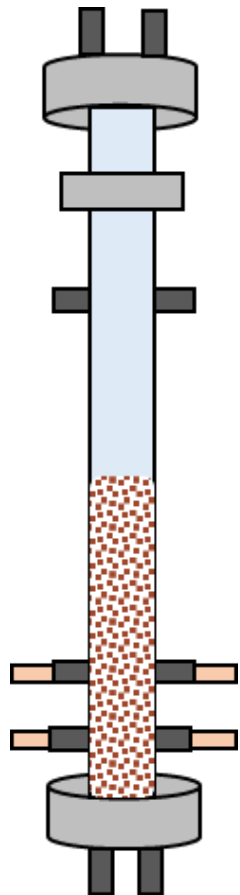
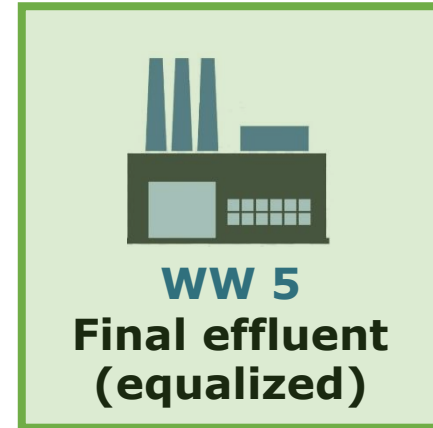
WW 5

**Final effluent
(equalized)**

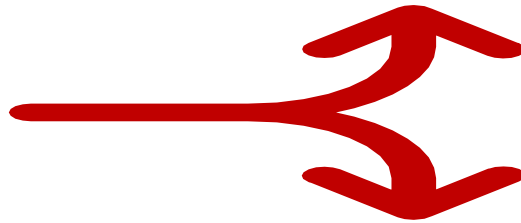
***Quick clinic tests
(7 days)***



Wastewater samples



Phase 1 → 145 days
Investigation of the treatability of WW 5
(inhibitory effects)



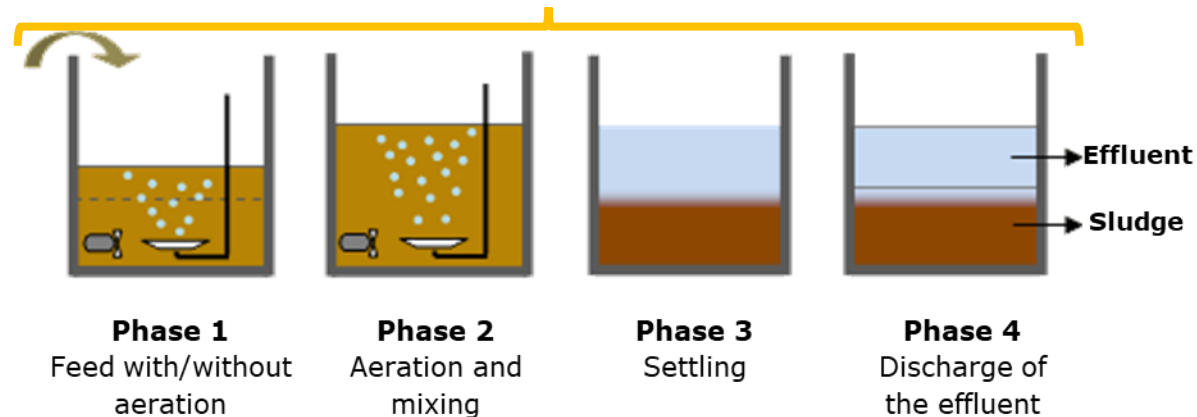
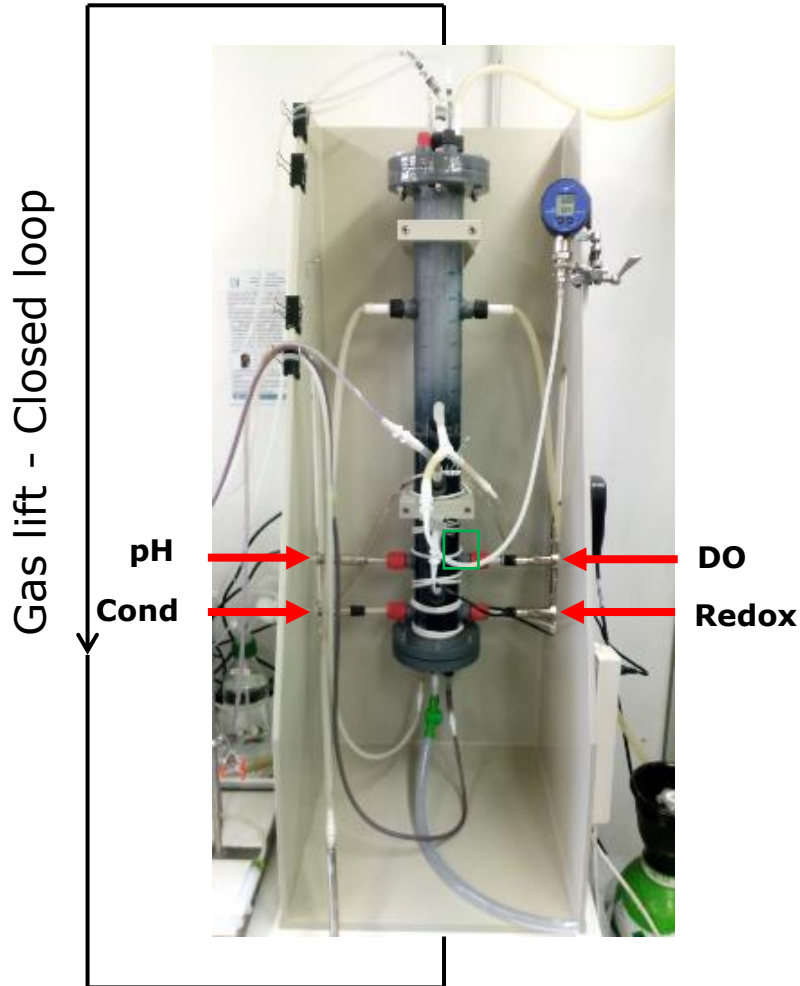
Phase 2 → 175 days
Optimization of the operating conditions
to increase NLR, NRR and N-removal
efficiency



Steady state conditions?

The lab-scale pilot

Cycle



Temperature: 31 - 33 °C

Working volume: 2 L

Volume exchanged per cycle: 0.5 L

Biomass concentration: 8 gVS/L

Fixed
operating
conditions

Cycle duration: 3-6 hours

pH: 7.2 - 7.9

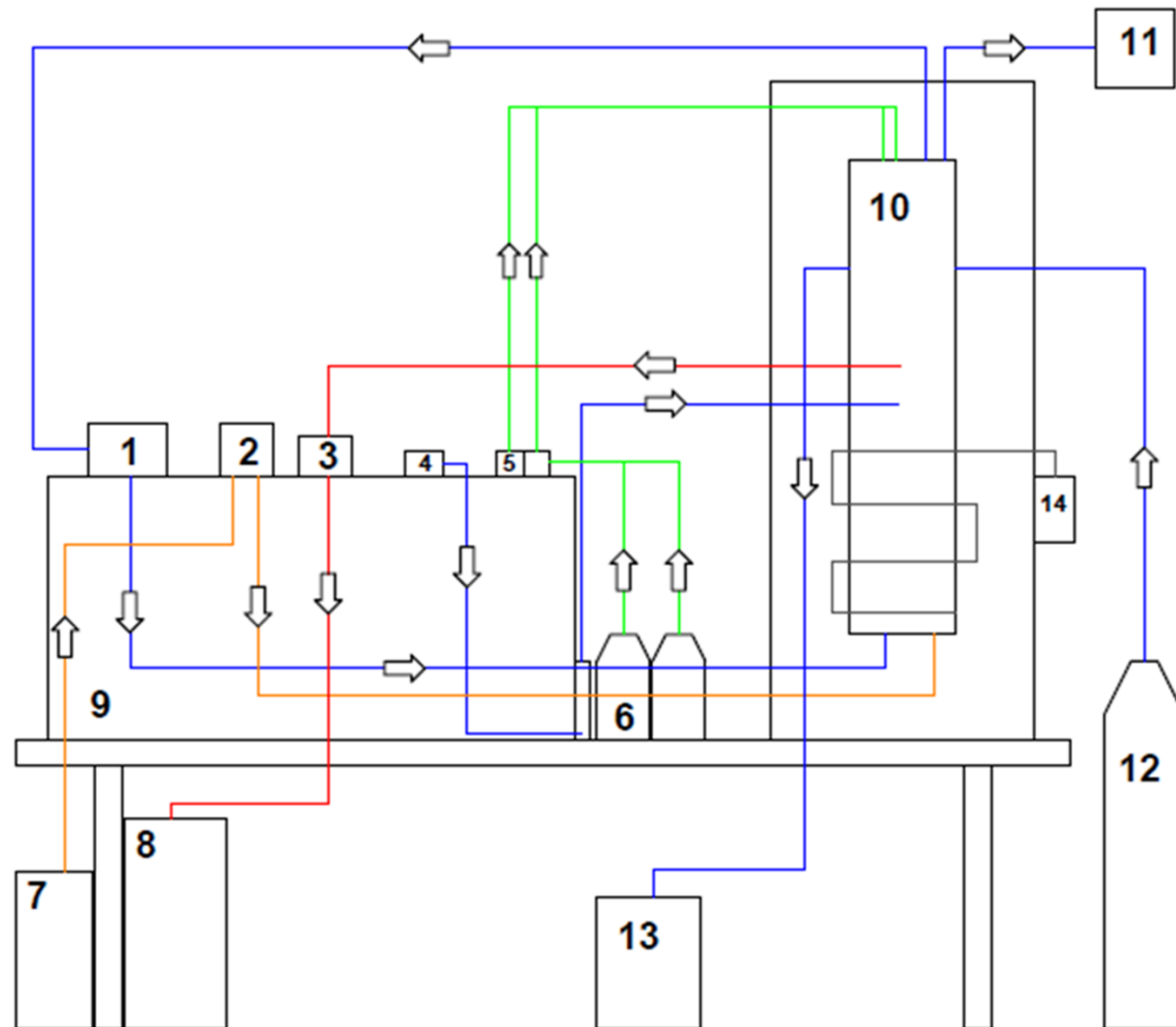
DO: 0.2 - 1.0 ppm

Variable
operating
conditions

The lab-scale pilot

- 1: Air recirculation compressor
- 2: Feed pump
- 3: Discharge pump
- 4: Air compressor
- 5: Acid-base dosing pumps
- 6: Acid-base tanks
- 7: Feed tank
- 8: Discharge tank
- 9: PLC
- 10: SBR reactor
- 11: Gas bag
- 12: Azomix tank
- 13: Overpressure drain tank
- 14: Thermostat

- Gas
- Feed
- Discharge
- Acid-base



Quick clinic test - WW 1

Cycle duration: 6 - 8 hours

pH: 7.2 - 7.6

DO: 0.2 - 0.4 ppm

		NO ₂ -N	NO ₃ -N	NH ₄ -N	Organic N	TOT N	COD
INFLUENT	50% WW 1	8.3	6.0	77.2	261	352	274
	100% WW 1	0.9	4.9	33.4	469	508	395
EFFLUENT	50% WW 1 (6h)	1.9	27.9	138	82	250	267
	100% WW 1 (6h)	4.7	52.6	106	39	202	304
	100% WW 1 (8h)	1.3	98.5	2.7	48	151	291

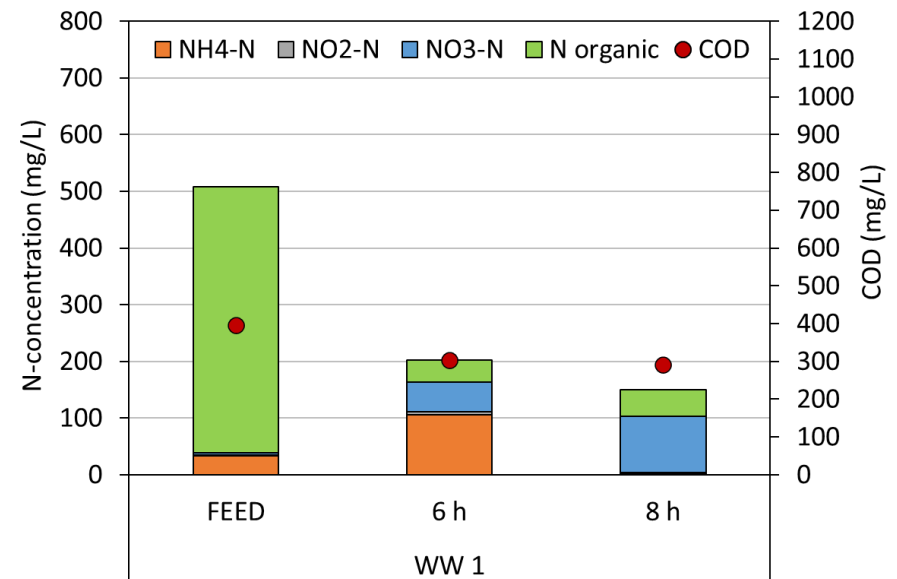
50% WW 1 (6h): N-removal efficiency up to 28%

100% WW 1 (6h): N-removal efficiency up to 60%

100% WW 1 (8h): N-removal efficiency up to 70%



A 10% fraction of organic N is not ammonified and looks like it is unbiodegradable



Quick clinic test - WW 2

Cycle duration: 6 hours

pH: 7.2 - 7.6

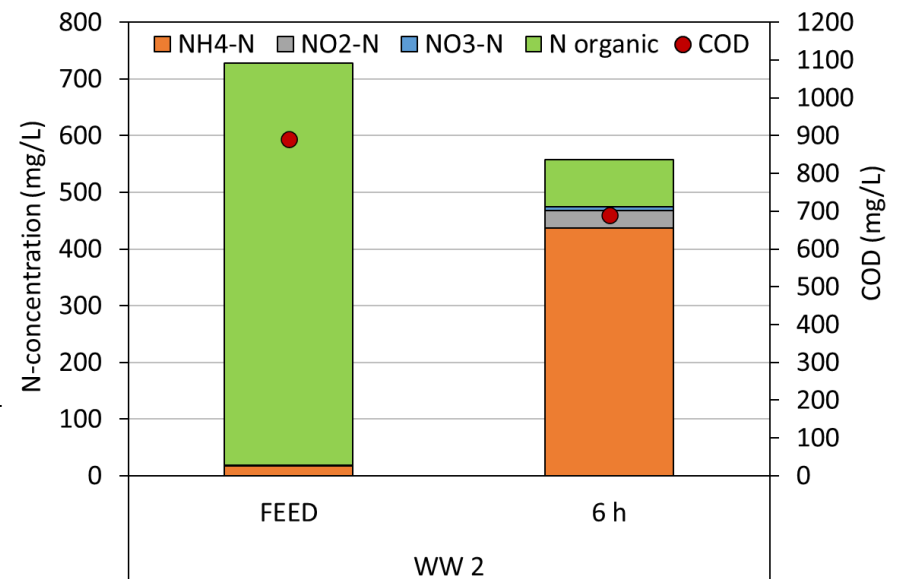
DO: 0.2 - 0.4 ppm

		NO ₂ -N	NO ₃ -N	NH ₄ -N	Organic N	TOT N	COD
INFLUENT	50% WW 2	0.50	4.11	103.75	293.64	402.00	487.50
	100% WW 2	0.00	1.34	17.50	709.16	728.00	891.00
EFFLUENT	50% WW 2	0.75	19.46	91.55	31.74	143.50	278.00
	100% WW 2	30.06	7.37	437.50	83.08	558.00	690.50

50% WW 2: N-removal efficiency up to 64%

100% WW 2: N-removal efficiency up to 23%

- Inhibitory action of free ammonia
- Time not sufficient for the conversion of N-NH₄ to N-NO₂



Quick clinic test - WW 3

Cycle duration: 4 - 3 hours

pH: 7.6 - 7.8

DO: 0.4 - 0.7 ppm

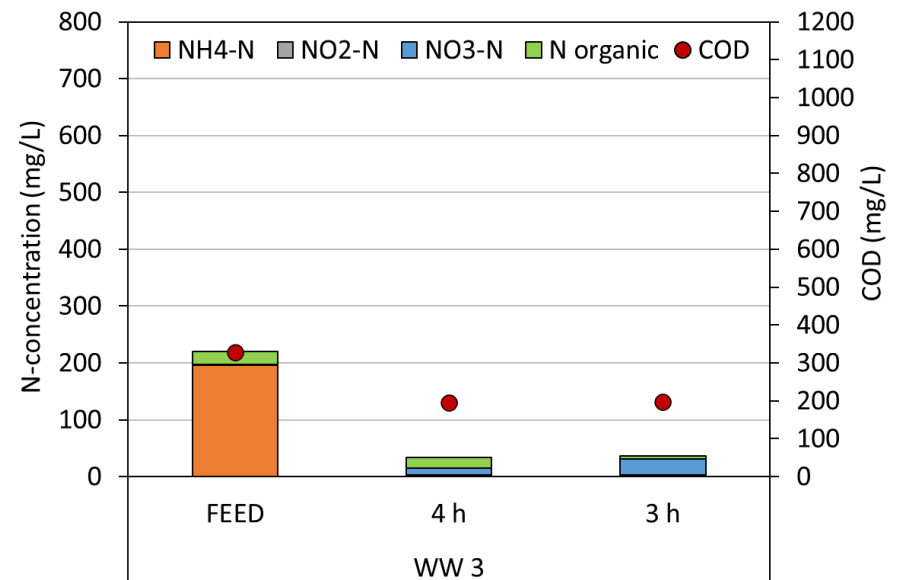
		NO ₂ -N	NO ₃ -N	NH ₄ -N	Organic N	TOT N	COD
INFLUENT	100% WW 3	0.0	0.8	196.0	23.2	220.0	329
EFFLUENT	100% WW 3 (4h)	2.2	12.5	0.5	18.2	33.4	196
	100% WW 3 (3h)	2.7	27.8	0.5	5.2	36.2	198

100% WW 3 (4h): N-removal efficiency up to 84.8%

100% WW 3 (3h): N-removal efficiency up to 83.5%



- No adaptation of the biomass needed;
- N-NH₄⁺ was completely removed;
- Loading may be increased further.



Quick clinic test - WW 4

Cycle duration: 4 - 3 hours

pH: 7.6 - 7.8

DO: 0.4 - 0.7 ppm

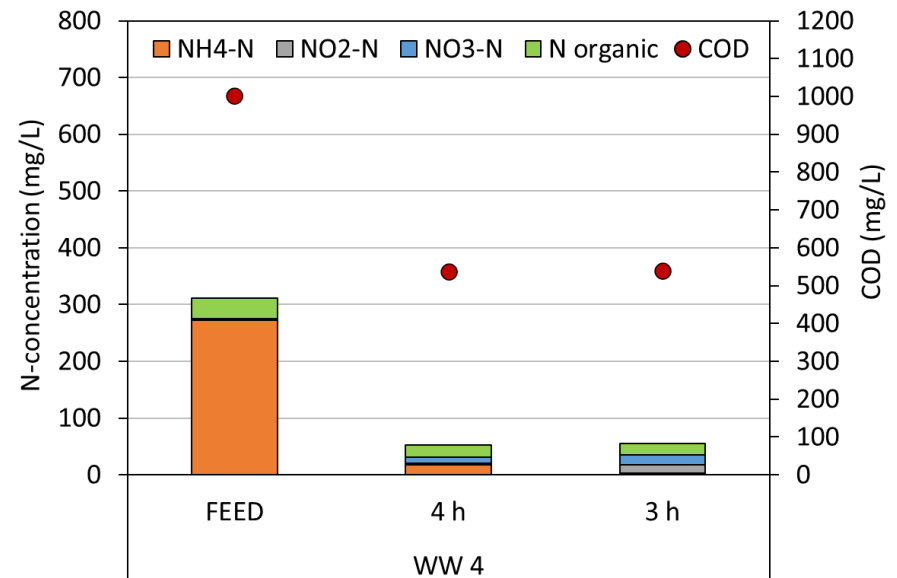
		NO ₂ -N	NO ₃ -N	NH ₄ -N	Organic N	TOT N	COD
INFLUENT	100% WW 4	0.0	2.7	273.0	35.3	311.0	1001
EFFLUENT	100% WW 4 (4h)	3.1	10.7	17.1	21.7	52.6	537
	100% WW 4 (3h)	15.6	16.3	2.7	20.5	55.1	539

100% WW 4 (4h): N-removal efficiency up to 83.1%

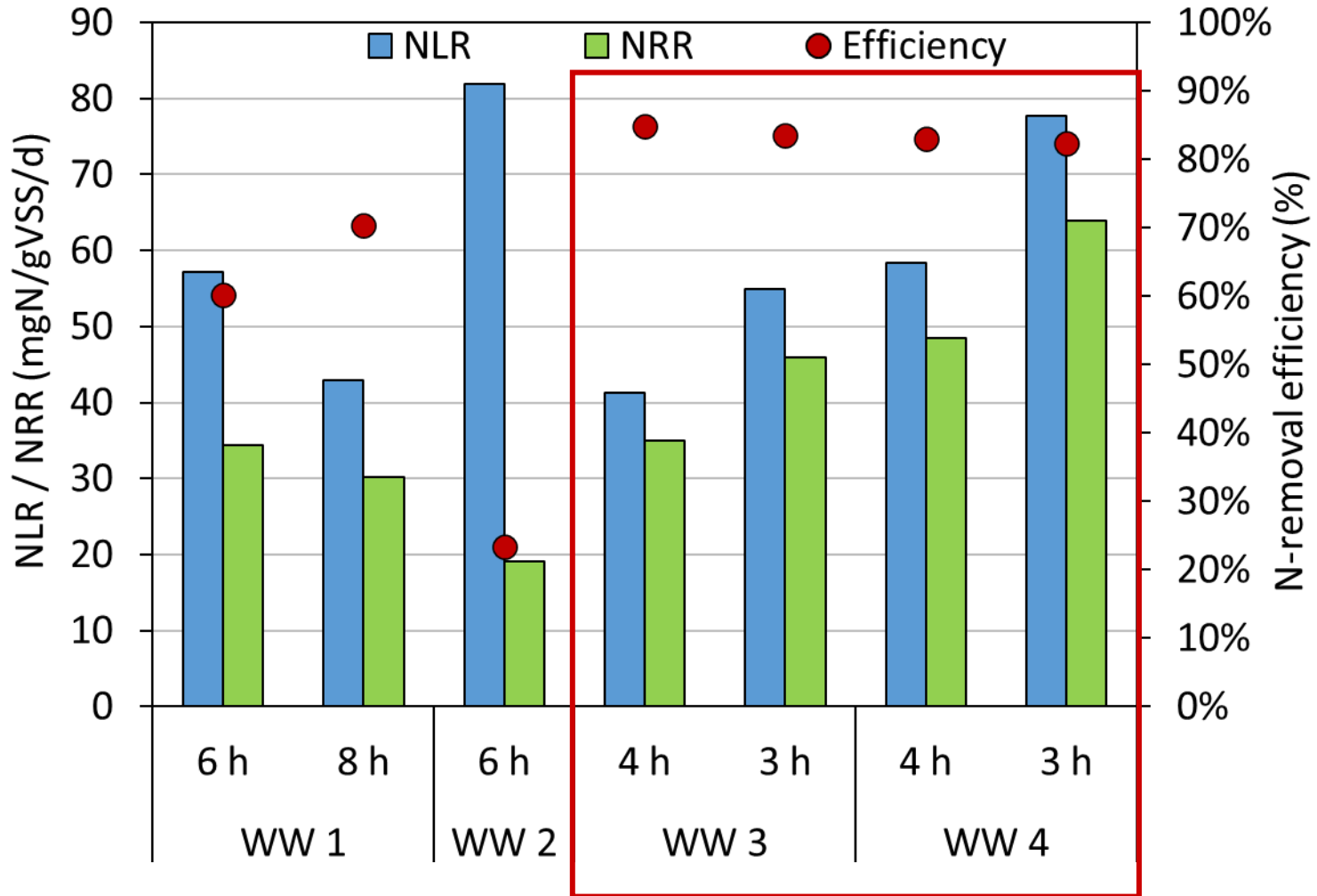
100% WW 4 (3h): N-removal efficiency up to 82.3%



- No adaptation of the biomass needed;
- N-NH₄⁺ was completely removed;
- Loading may be increased further.



Quick clinic tests - Summary

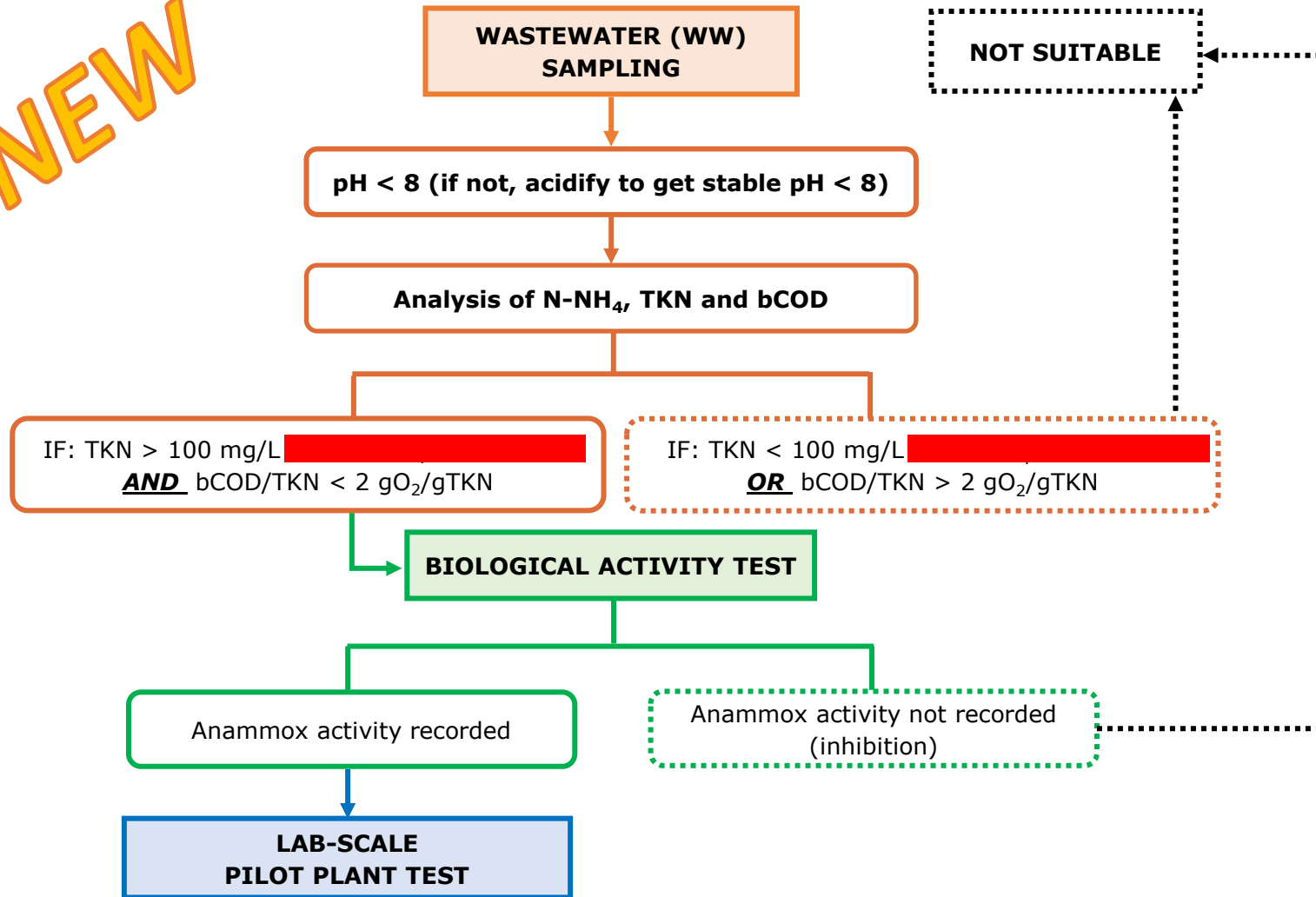


Quick clinic tests – Main results

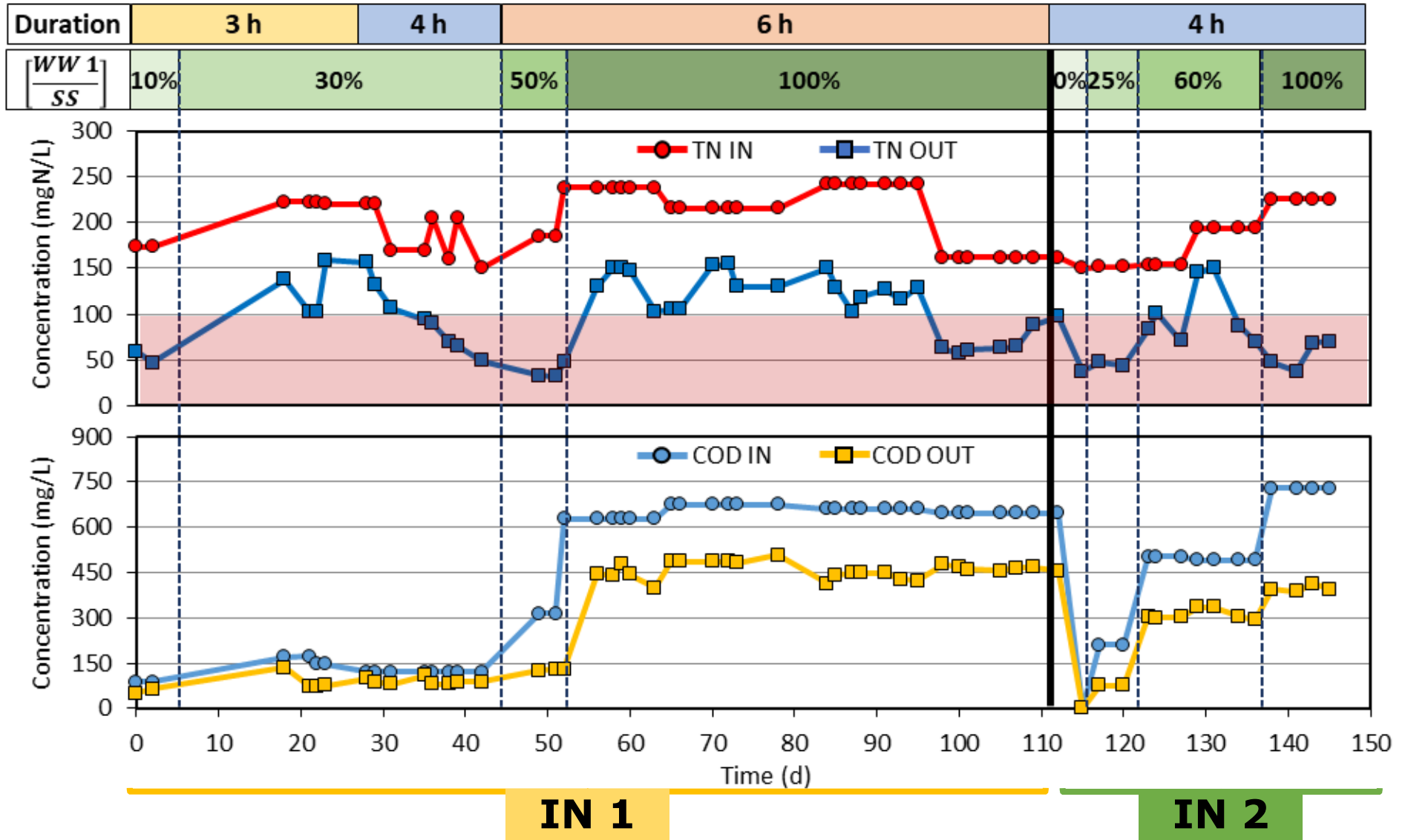
- ❖ For **WW 1** and **WW 2** a large portion of the **organic nitrogen was ammonified**: probably some bacterial populations (*Nitrosococcus spp* and *Nitrosomonas ureae*) convert urea into ammonium which is then removed via PN/A.
- ❖ No dilution with synthetic solutions was needed for the quick clinic tests in the lab pilot plant for **WW 3** and **WW 4**.
- ❖ Both **WW 3** and **WW 4** showed a N-removal efficiency higher than 80% → no substantial difference in N-removal has been found by reducing the cycles duration from 4 to 3 hours.
- ❖ **NLR** values were in the range 41-55 mgN/gVSS/d for **WW 3** and 58-78 mgN/gVSS/d for **WW 4** and may have been increased further.
- ❖ The condition "**NH₄-N / TKN > 30%**" is excessively conservative, as the process starts even with very low ratios.
- ❖ An efficient **pH control** is needed to avoid excessive accumulation of toxic free ammonia.

Criteria of WW suitability for PN/A

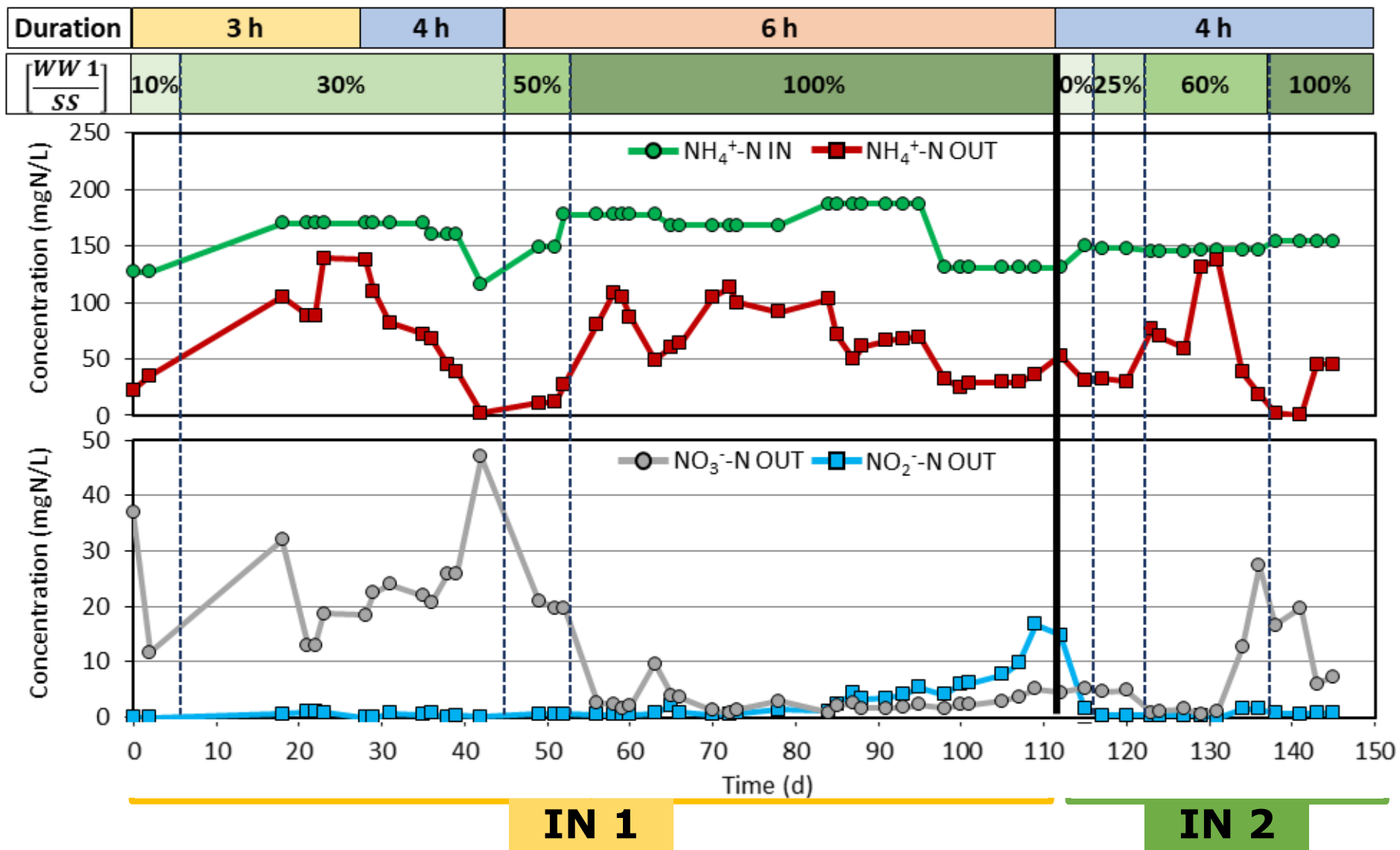
NEW



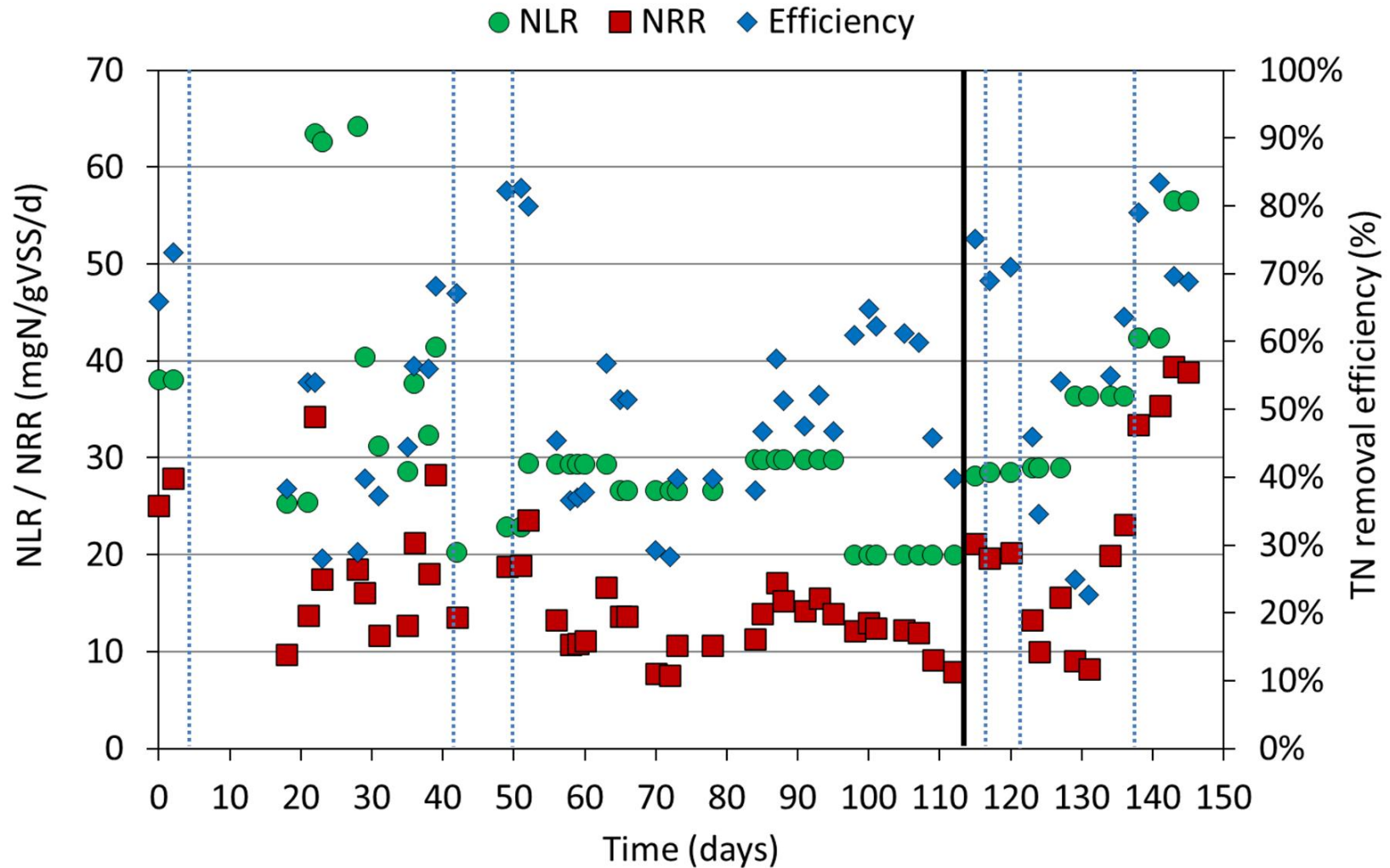
WW 5 – Phase 1



WW 5 – Phase 1



WW 5 – Phase 1

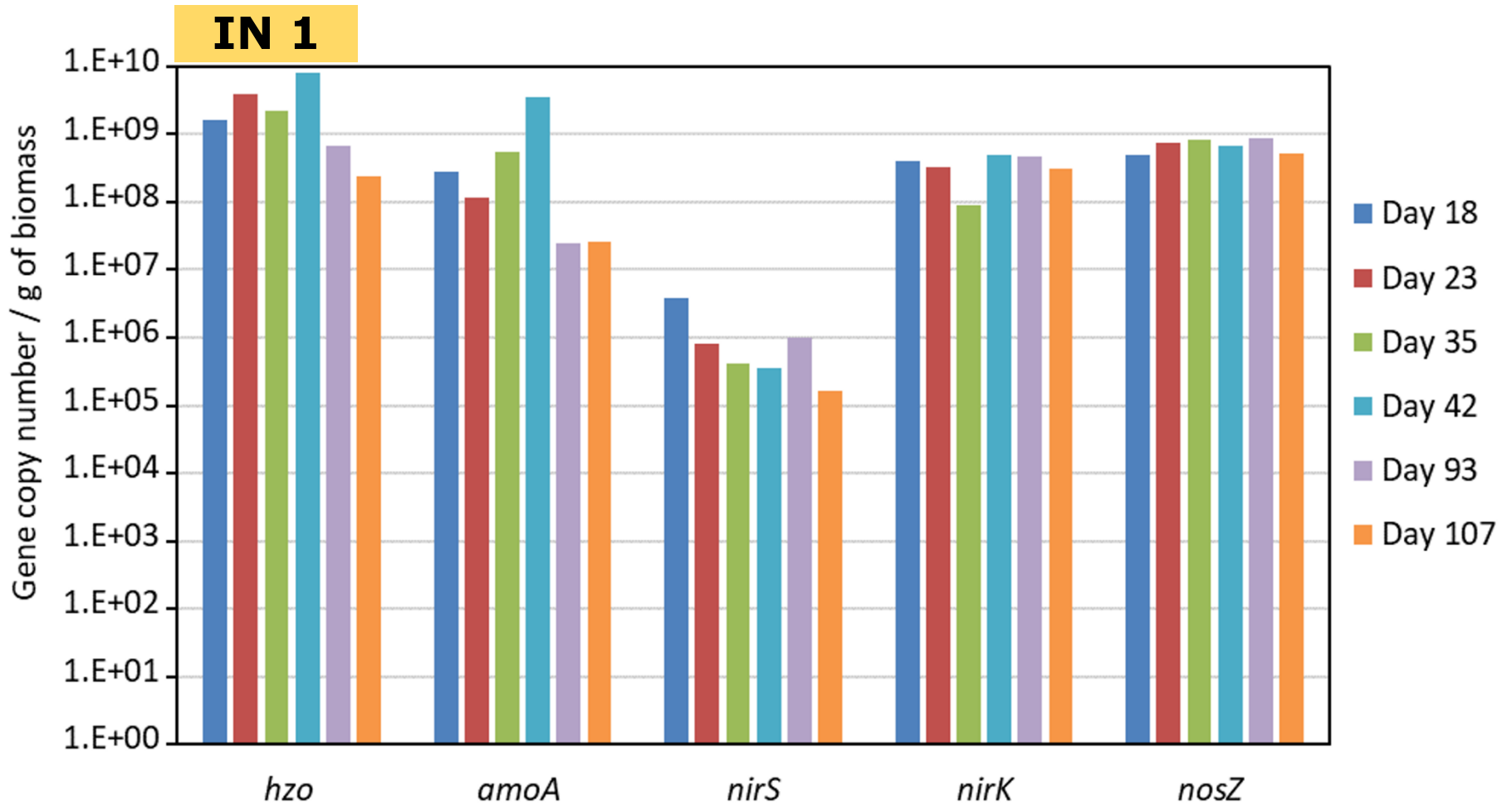


NLR_{avg} = 32.0 mgN/gVSS/d

NRR_{avg} = 16.7 mgN/gVSS/d

NRE_{avg} = 52.3%

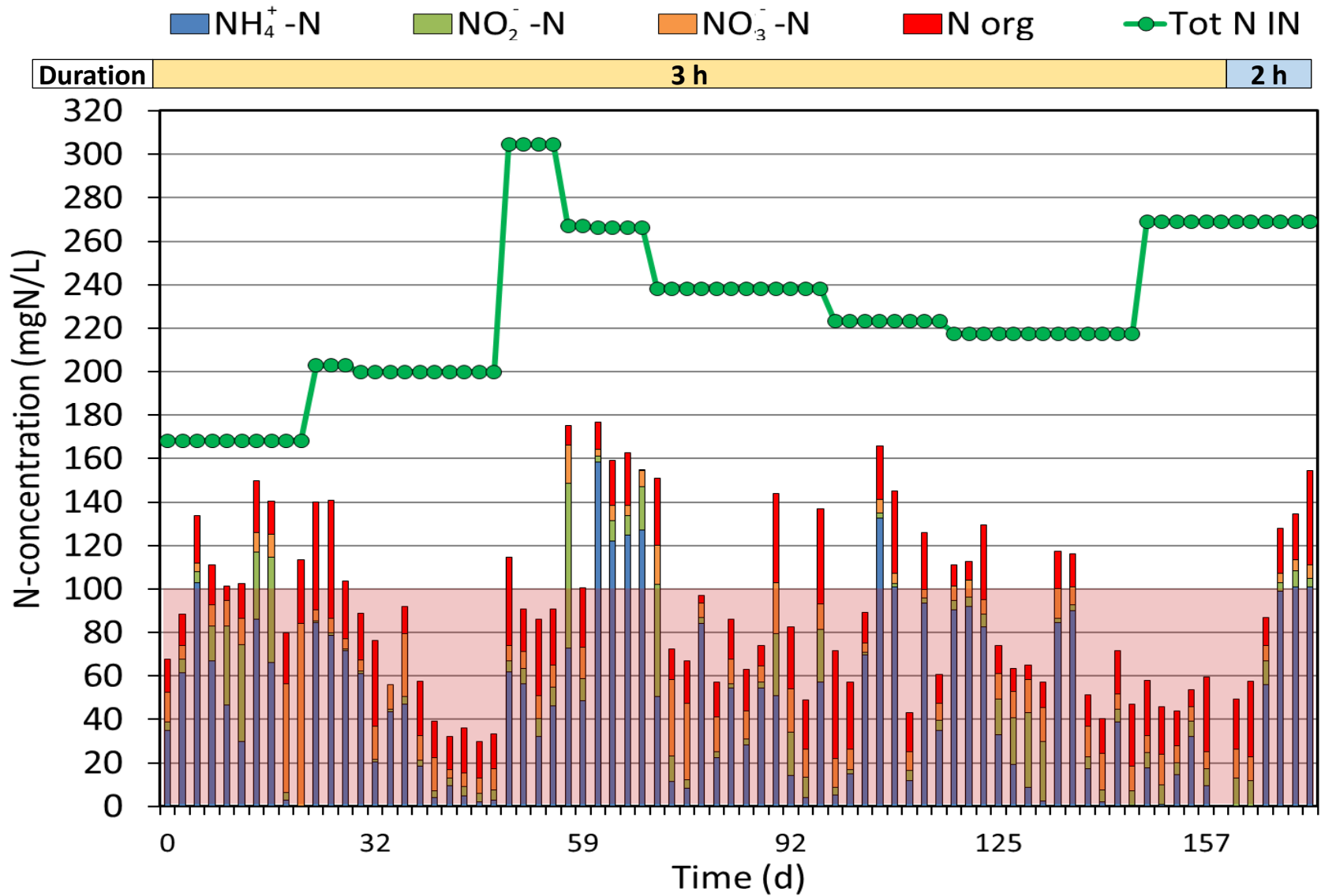
WW 5 – Phase 1



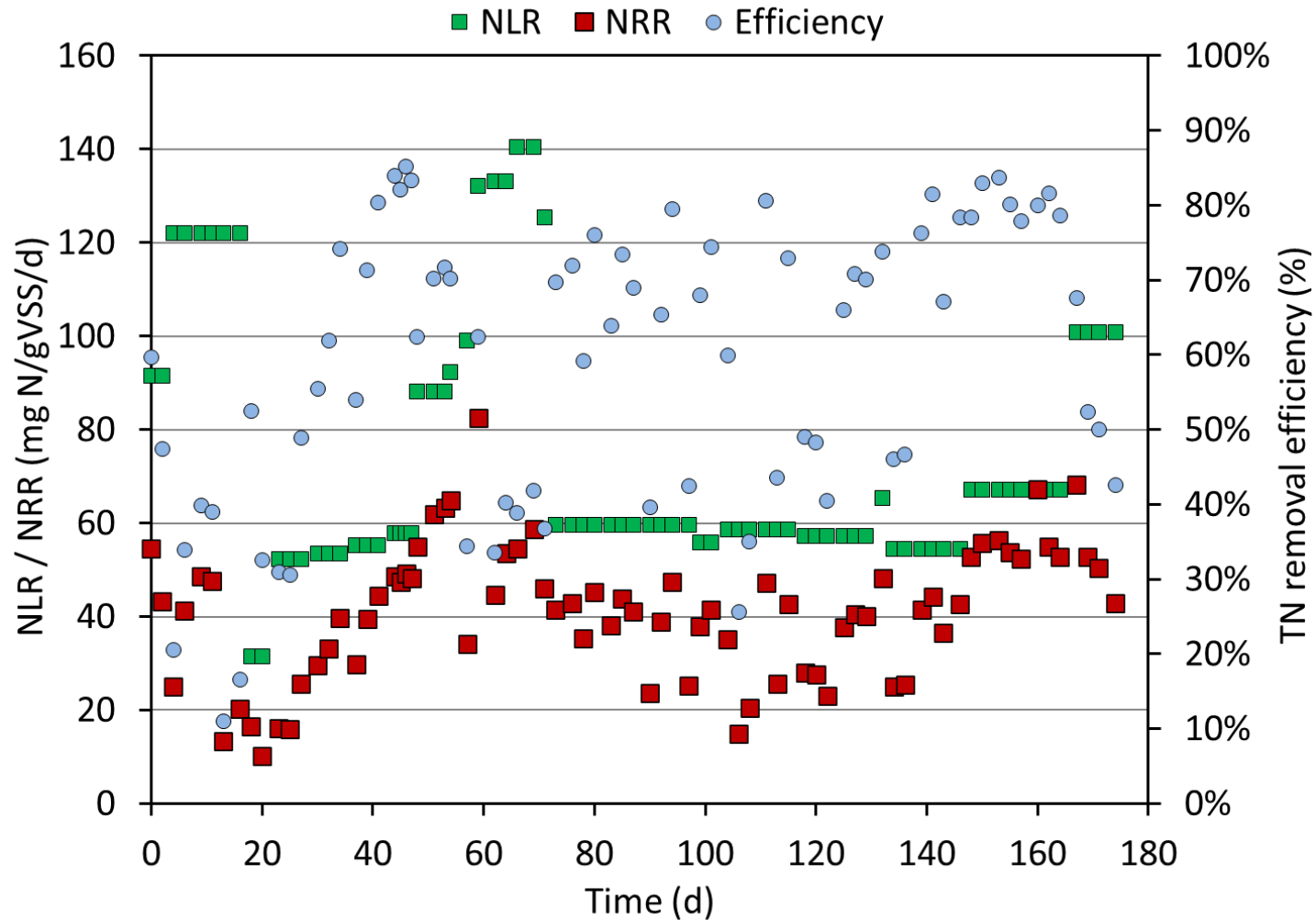
WW 5 – Phase 1 - Main results

- ✓ **Treatability of WW 5 confirmed**
- ✓ **NRE** up to 85%
- ✓ **Ureolysis** of the ammonifiable organic nitrogen occurs spontaneously (AOBs convert urea to $\text{NH}_4\text{-N}$)
- ✗ **Adaptation** of the biomass is needed to achieve $\text{NRE} > 60\%$: **requires dilution** at the initial stages
- ✗ High **variability of wastewater's characteristics** slows down the biomass adaptation
- ✗ Possible **long-term inhibitory effects** of DTP wastewater on bacteria consortia

WW 5 – Phase 2



WW 5 – Phase 2



$NLR_{avg} = 73.7 \text{ mgN/gVSS/d}$

$NRR_{avg} = 41.3 \text{ mgN/gVSS/d}$

$NRE_{avg} = 59.0\%$

WW 5 – Phase 2 – Main results

- ✓ **Treatability of WW 5 confirmed**
- ✓ With a proper control of DO and pH, **NLR** and **NRR** more than **doubled** with respect to Phase 1
- ✓ With a low variability of the influent characteristics, **long-term inhibitory effects were not observed**

- ✗ **Steady state conditions were not achieved**
- ✗ A **strict control of the process** (T, DO, pH, duration of the phases...) is mandatory to avoid short-term inhibition

Thank you

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